PUHM U-1A MANUFACTUHER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

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	<i>D</i>											
1.	Manufactured as	nd certified	by TRI	INITY I	NDUSTRIE	S. INC.	1549 VAN	CE STREET	. ROCKY M	OUNT, NC	PL/	ANT#04
2.	Manufactured fo	COMMON	WEALT	TH PROP	ANE. P.O	BOX 35	800 RICH	MOND. VA	23235			
3.	Location of insta	illation	IRGI	NIA ELE	CTRIC &	POWER, I	POSSUM PT.	POWER ST	TATION, DU	INFRIES,	VA	22026
4.	Type HORIZ	The second second distribution of the second	1205 (MFGR	59 BERIAL NO	***************************************	(CRN)	62153	3rA		70924 NAT'L BD NO.	- Tolland	1994
5		•	:-									CYEAR
٠.	The chemical and The design, con-	a physical pl struction, an	openie d work	s of all part manship co	s meet the re onform to AS	quirements o ME Rules, S	f material speci ection VIII, Divi	fications of the	ASME BOILER	AND PRESS	URE V	ESSEL CODE.
	to <u>A92</u>	OENDA (DATE)		n Mirang — wandings so say					EAR			
6.	Shell SA612	EC NO GRADE		0.67	CODE CA		0"	SPECIAL SERV	ICE PER UG 120 (D)	32'-	יים.	
7.	Seams WELD	DBL	F	ULL	1005		LOW (IN)	DIAM ID (F	7)	LENGTH (L) (FT & (N.)
		AP, BUTT)	AT (S	POT OR FULL	EFF (%		EMP (F) TIM	IL (HR) QIRTH SNC	LD DBL	FULL A.T. (SPOT. PA	ATIAL.	NO OF COURSES
8.	Heads: (a) Mail.	5A612 F	OL F	ORM NOF	ADE:	((b) Matt. SA6	12 HOT FO	RM NORM		-	
	Samuel Committee of the State o	Seams:h	ELD.	DBL	_H.T.:		R.T.:	SPOT	E#:859	<u> </u>		
	BOTTOM, ENDS)	MINIMUM THICKNESS	AL	DRROSION LOWANCE	CROWN RADIUS	KNUCKLE RADIUS	ELLIPTICAL RATIO	CONICAL APEX ANGLE	SRADIUS	PLAT DIAMETER		TO PRESSURE EX OR CONCAVE)
(A)	END	0.387"		0"					54.286	-	-	CAVE
(8)	END	0.387"		0"	The state of the s				= 0 000			CAVE
	If removable, bol	ts used (des	cribe o	ther fasten	ings)	ra a - a , an Mhaidh ann a Agail, air ag bhair a gair an Aghlaigh a , an a						WAVL
۵	AAAAAA		250		5.000			(MATI. , SPEC. NO	O, GR., SIZE, NO.)			n - a - and a different and a series design
ə .	MAWP Min. design meta Nozzles, inspect	al toron	250				psi at max t	temp.	12	25		·F
10	Nozzles inspect	u temp.			11 F	at _250 psi	Hydro.xpoxecx	(MXXXXIII). test	pressure 37	75		psi.
		ion and Sale	ity valv	e openings	-20 F	172ps	i			UW 16.1		
(INILE	T. OUTLET, DRAIN)		SIZE	TYPE		MATL	NOM		ORCEMENT WATL	HOW	T	LOCATION
-	ANWAY	1	15"	PTFLG	SA51	6-70N	2.50"	INTEG	-	(i)		HEAD
	OAT, ROT	1.1 2.	5".2		SA10		3000#	AULLS	INDL	(y-2)	_	IILAU
	N,LL/PG	1.1	75"	CPLG	SA10		6000#	 		(v-2)	_	
	IQ.OUT	1	3"	CPLG	SA10	military was a descript a strain of the way of	6000#			(v-1)	-	
V	AP, RELIEF	1,2	2"	CPLG	SA10		3000#			(v-1)(z	_1	
F	ILL, VAPOR	1,1	2"	CPLG	SA10		3000#			(7-1)	7	
19. 3	ambberto, autiti-	NO I	.ugs		Legs	Other		and the same of th	Attached	to an annual publication and an all publications		The same of the sa
	·-	(ON RO SAY		(NO)	INO			SCRIBE)			RE AND H	
2. F	Remarks: Manuta of the report:	cturer's Par TRINITY	HEAL	a Reports (14h-7h	88 2 .	027 2/			furnished for	r the fo	llowing items
							JMBER, MFGR'S NA					
		NK, HOR				09.346"	0D x 18,0	OO NOM WG				(1.01) (1.01)
				2007 953 10		E SERVIC		Newson of V				A T TO SERVICE SPRINGER
******************************	LI	NE 9: 1	/TMDP	PSI BA	sed on u	CS-66(a)	& UCS-66	(b)				
	500				CERTIF	ICATE OF S	HOP COMPLIA	ANCE				
We	certify that the sta	atements ma	ide in tl	nis report a	re correct an	d that all deta	ails of design, n	naterial, constr	uction, and wor	kmanship of t	his ves	sel conform
to tr	1-13-94	or Pressure	Vessels TDTA	Section \	III, DIVISION	1. "U" Certif	icate of Author	ization No. 10	,829 which	expires_JAI	N_15	, 19 95
Date	1-13-34	Co. Na.	11/11/	INI TIME	MANUFACT	, INC PL	ANT #04 S	gned C	n elen V	<u>J</u>		
* en franchischen	TO THE PERSON OF									PESENTATIVE		
Ves	el constructed by	TRINITY	INDU	STRIES	CERTI INC PL	FICATE OF 9 ANT #04	SHOP INSPECT	TION ROCKY MO	LINT NC			
	e undersioned, h	olding a val			ued by the l	National Boar	of Boiler and	d Pressure Ve	sel inspectors	and/or the St	ate or	Province of
	NUKIN CA	ROLINA	and the company of a		and e	mployed by _	OLD REPUB	LIC INSUR	ANCE COMP	ANY	teritorio de la companya de la comp	DWGS+ Wiconstations and a
my i	inspected the con knowledge and be	wonent desci	nufactu	inis Manufai for has cor	cturer's Data F	teport on	JAN JAN	IUARY 13	19 94	, and sta	te that	to the best of
CHILL	Report. Furtherm	inspector no	r nis ei	mpioyer ma	Ken any war	aniv express	and or implied o	concerning the	OTRESITA VICEAL	described in	Ohn Ade	and design the second
King	1-17-0/	nnected with	this in	pection.	l	9	•			0.00004.00000000	he Ot ()	ioss or any
Date	Property of the Control of the Contr	Signed	Ud	IAUTHOR	UZEO INSPECTOR		Commissions	NC 1089	NATL BD 5		Per.	
1 942 4	137 CON (PL 3.92)								STATE PR	DV. AND NO I	10/,	

NB 10424 S/

5/0 H= 193 109" Blar

FORM U-2A MANUFACTURER'S PARTIAL DATA REPORT (ALTERNATIVE FORM)
A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

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V.	Mannacinte	d and ce	irtifled by	V IIIIIC	y Indus	stries,	Inc. 190	1 Brenn	an, Ft.	Worth,	TX 7610
•	\$400.060.00		rini	ty Indu	strios				m·)		
۵.	MENUTACIONS	0 10F	~ A 111 A	Cy Andu.	stries,	inc.	Dallas,	Texas			
3	Location of				"Stoo	ck"	mann and stations	a. Muchases			
٥.	Cocation of	enstalietti	on			·	iNama a	ul mhiress)			
4	Type				936-	16					
٠,	1 404	(Her	16. er vert., ta	nh)	(Migr's serial No		(CNN)	S-40308	-01		1992
	9hh t								Ita91	'l. Bd. No.)	(Year built)
5.	The chemical	and ph	ysical pro	operties of all	parts meet th	e requirements	of material spe	cifications of t	he ASME Boiler	and Prossure	Vessel Code. The c
	atruction and	workma	inship co	nform to ASM	E Rules, Sect	ion VIII. Divisi	on 1 1989			5110 1 1 033010	vesser Code. The C
	A-9	1		213	1				Year		
	Ad	denda (data)			Cordo Case No.						
	(a) Daniel								Special Service per UG-1	10(4)	Charles of the Charle
7	Restricted boar	orepared	PA	THILY !	naustri	les, Inc	(b) Description	of part inspec	co Hemis	pherica	l Head
_		(treatme	int: Tem	p	°F	Time					•
8.	Shell:	-	Mail	-	Non The In						
			0000 00 000		went the ti	ui Car	Allow (in)	Diam ID fft & m]	rerallHit & in.)	No. of Councy	
9.	Seams:		Long			n t.					
			SERVICE SERVICE	1.2		и т.	LII. (%)	The second secon	Girth		R.T.
10.	Heads: (a) M	nt1	<u>SA-6</u>		No., Grade)	-	(b) Mati	l	•		
	r	$\overline{}$		13iFC	NO., GIARE)				(Spec	. No., Grade)	
	Bottom, Ends)		thress	Corroson	Radius	Knuckte	Chiptoral	Conical	Hemispherical	Flat	Side to Pressure
100					· · · · · · · · · · · · · · · · · · ·	Radius	Ratio	Apres Angle	Radius	Diameter	(Convex or Concave)
(8)		1.3	87"						54 673		
(D)	<u> </u>				<u>. </u>				0.D.		Concave
	If removeble,	bolts use	d (descri	be other fasten	ings)						
								(Matl., Siec. No.,	Gr., Sire, No.)	····	
1. 1	MAWP				_						
	Mudeo and			psi at ma	ax. (cmp		nF. I	Min. design met	al temp		'F at p:
z. (a. 1031 p.	W 001			psi i	n the			positic
6, I	Nozzles and Ir	spection	Opening	95:							
John !	Purpose Outlet, Orein, etc.)	No.	Diam. ar Size	Type		Mati.	Nom.	Rei	nforcement	How	
	:o. Ga.	1	2"				The.		Mail.	Attached	Location
NO	.u. ua.			Cplq.	<u>S</u>	A-105	3000#		-UW16.1Y	2	Top
			-								
	1	1		L							
	iupports: Skir		Lı	Jgs	_ Legs	Other_		Δ1	tached		
8. F	Romerks: 🛨 📗	lead	segm	ents ar	e hot	formed @	1650 de	egrees F	and air	coole	d.
***	nounte	butt	_ wel	<u>ded.</u> S	pot X-	Rayed se	ams with	joint	efficie	cv of	85%
•	387" 1	lin.	x 10	9.346"	0.D. s	egmental	hemisph	perical	head.		000
enn Administra							200			9	
					CERT	IFICATE OF	HOP COMPLIA	NCE			
We	certify that	the state	ments m	ade in this rep							sel part conform
to i	the ASME Co	de for Pr	essura V	essels, Section	VIII. Division	1.		,, 00.13(100(10))	, and work mans	nip of this ves	sel part conform
	" Certificate s					2015 PH-90-ACCT	0vm:		March 1	1 . /	0.3
Dat	1-8	3-9	3		inity	Industri	expires.	Signed	Hazell P	1. 101	19 93
THE REPORT OF THE PERSON				7, 1101110 amazini	(N	lanufacturer)			- A Rep	rescribility)	9
			•		CERT	TIFICATE OF	SHOP INSPECT	ION			/
1, 1	Texa	o, holdi	ing a val	a commission	issued by th	ne National Bo	ard of Boiler as	nd Pressure V	essel Inspectors	and/or the St	tate or Province
97	1000		-	_and employed	by UIU	Kebupii	c insura	ince Com	pany, Da	llas, 7	<u>rexas</u>
JI GA	e inspected th	e pressu:	e vettel l	part described i	n this Manuf	ecturer's Data f	Report on	<u> </u>	19 93	, and state the	t, to the best of
WA	knowledge s	nd betief,	, the Man	ufecturer has c	onstructed th	nis pert of a pro	ssure vessel in ac	cordance with	the ASME Code	. Caraina 1444	5 1.1.
aiRu	ing mis certii	icate nei	tner the	Inspector nor	his employer	makes any wa	rranty, expresse	d or implied a	oncorning the na		
the	Menufacturer	's Data i	Report, i	Furthermore, n	sigh the In	spector nor his	employer shall	be liable in an	v manner for	essure vessoi p	art described in
dem		f any ki	nd origin	from or cenn	god with th	Is inspection	,	יון שישפיי בי	v manner tor ar	y personal inj	ury of property
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					Austr	13 Uni forgrette	Commi	>>10115	. desired and and	STATEMENTS), SLATE, Pro-	, and No.}
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FORM U-2A MANUFACTURER'S PARTIAL DATA REPORT (ALTERNATIVE FORM) A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

109" /Fitt

											TX 76106
	Manufactured						Dallas,	Texas			
3.	Location of in	stallatio	n	"Sto	ck"						
					937- 2	24	(Name em		and an order naturals in Africanical Sec	Charles and the control of the contr	riker angemen yang separat selemenan Restap sebasah pertamban pertamban pertamban selementah pertamban selemen
4	Туре	(Marte	. er vert , tanh)	-	Migr's spreak No of			S-40293	CONTRACTOR OF THE PERSON NAMED IN COLUMN 2 IS NOT THE PERSON NAMED		1993
							(CRN)	(Drawing No.)		. Bd. No.}	(Year built)
	etruction and v	and phy	sical propert	les of all part	s meet the	requirements	of material spec	ifications of th	e ASME Boiler	and Pressure V	ossal Code. The cor
	2	27 2	********	as ass \$4125005" \$81	1410S, 150Y:1015	n VIII, Division	,,,,,,,		Year	* * *	
٠	A-9) 1	-	2131			-			200	
			Trini	the Tool	ose Care Ne.				ipecial Service per UG-12		
6. 7.	(a) Drawing po	repared (by ALLIII	t Indi	ustrie	s, Inc	b) Description	of part inspect	_{cd} <u>Hemisp</u>	herical	Head
8.	Shell:	f. 40 f. 1161	vi. remp		F	Time					
			Mast		Menne Tfelt (en)	Cini V	illess (m)	Diam (1) (ft ft in) Length (Overall)(ft ft in)			No. of Courses
9.	Seems:		Long	***************************************		n.1.			- t- M		
10	Manda fal 84.		SA-612			n. v.	EH. (%)		Girsh		A.T.
10.	Heeds: (a) Me	gi.		(Siec. No.	. Grade)	anning of the second of the se	(b) Mati		(Spec.	No., Gradel	
	Losstian (Top,			Contastan	Crawn	Knuckle	Elliptical	Gonical	Henuspherical	Flat	
	Bottom, Ends)			Minwance	Mailius	Ration	Ratio	Aprea Angle	Radrus	Diameter	Side to Pressure (Convex or Concave)
(a) (b)	 	1 . 3	387"						54.673"		Concave
-	A						<u></u>		0.D.		
	if removable, t	ooits use	d (describe o	ther fastening	(8)	and the state of t		(Matt., Spec. No., (Gr., Site, No.)		
11	MAWP										
	Hydro preu	or comi	test press	psi at max.	temp		"F.	Min. design met			Fat psi.
2000	Nozzies and in			**************************************		The state of the s	1751 1	n the	*- V villativian til til de anthropiskinde er er sedesti and	to after a security state of the security appropriate against	position
	Purpose	No.	Diam.	Туре	T	Metl.	Nom.	He	nforcement	How	
-	Cordet, Orein, etc.)	4	9 Size		 		This		Matt.	Attached	Lewton
P	hermo.	-	3/4"	Cplg.	7	<u>-105</u> -105	6000#		UW16.1		Top
The same of	oat Ga.	1	21"	Cplq.	1	ee []]		1	UW16.1 12		
Manada					I SA		3000#			The second secon	Top
	anway	i	15"	Flg.		-105 516-70	3000# 250#		-UW16.1	72	Top Top
	anway	i	Street, or other Designation of the last o			-105	3000#			72	Top
M:	Supports: Skirt		15"	Flg.	SA-	105 516-70	3000# 250#	Inher	-UW16.19	2 5.1Y2	Top Top
M: 13. 14.	Supports: Skirt	Head	15" Lvg.	flg.	SA-	-105 516-70 	3000# 250# @ 1650 d	Inher	ent UW!	2 3.1Y2 ir coole	Top Top Top
M: 13. 14.	Supports: Skirt	Head	15" Lugs. Lsegme welded	nts are	SA-	other_formed	3000# 250# @ 1650 cms with	Inher	tached F and a:	2 3.1Y2 ir coole	Top Top Top
M: 13. 14.	Supports: Skirt Remerks: * Souble b	Head	15" Lugs. Lsegme welded	nts are	SA-	other_formed	3000# 250# @ 1650 d	Inher	tached F and a:	2 3.1Y2 ir coole	Top Top Top
M: 13. 14.	Supports: Skirt Remerks: * Souble b	Head	15" Lugs. Lsegme welded	nts are	SA- legs hot X-Ra D. seg	other_ formed yed_sea mental	3000# 250# @ 1650 cms with	Inher	tached F and a:	2 3.1Y2 ir coole	Top Top Top
M:	Supports: Skirt Remerks: * iouble b 387" Mi	Head outt	15" Lugs. Lu	rin this report	SA- Logs hot X-Ra D seg CERT	other formed yed sea mental	3000# 250# @ 1650 c ms with hemisphe	Inher legrees joint earical h	tached F and a efficience	ir coole	Top Top Top
13. 14.	Supports: Skirt Memerks: * Iouble b 387" Mi	Head outt n x	Lugs. Seame welded: 109.3	rin this report	SA- Logs hot X-Ra Seg CERT t are correc	other formed yed sea mental	3000# 250# @ 1650 c ms with hemisphe	Inher legrees joint earical h	rent UW1	ir coole	Top Top Top
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